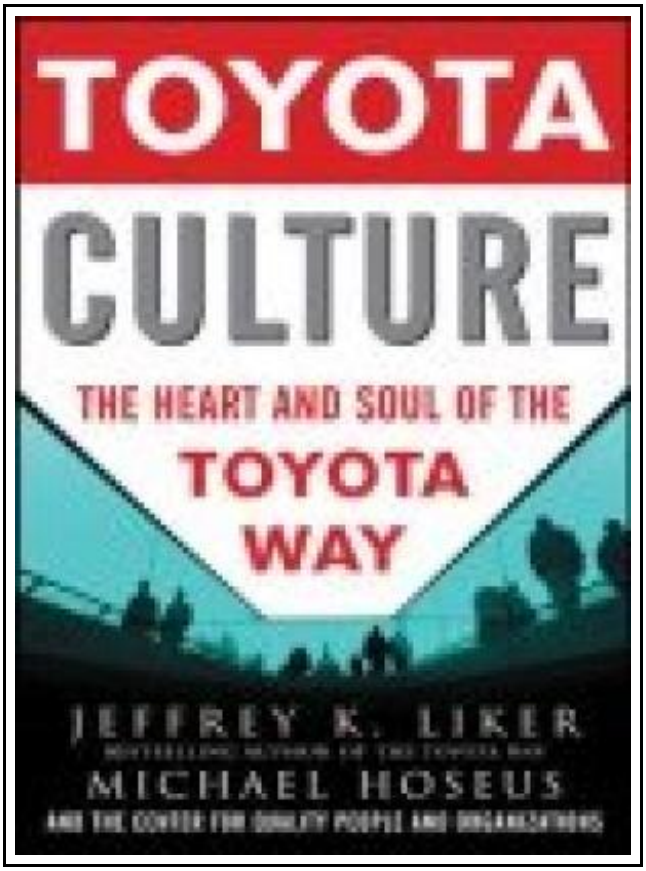
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TOYOTA CULTURE: THE HEART AND SOUL OF THE TOYOTA WAY

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